



UTILITY PRODUCTS

- Since 1975 -

A Woman Owned Company

**Your Authorized
Distributor for:**



ASTM D2513

Technical Data

Main Size IPS	Desired Outlet Size IPS	Cutter Size
4"	4"	2.44"
6"	4"	3.11"
6"	6"	4.53"
8"	4"	3.11"
8"	6"	4.53"
8"	8"	6.30"
10"	4"	3.11"
10"	6"	4.53"
10"	8"	6.30"
12"	4"	3.11"
12"	6"	4.53"
12"	8"	6.30"

HOT TAPPING TEE for large diameters and up to 150 PSI PE gas pipe operations fully meets requirements of ASTM D2513, as a result of tests performed according to ASTM D2513 and test conditions following ASTM D1598, and assembly electrofusion following procedure qualified under 49CFR 192.283.

The PE to steel transition meets the applicable certifications. All assembled units are individually tested. The Supraflow complies with standards UNE 60405, ASTM D2513, EN 1555-3.

TESTS FOLLOWING ASTM D1598

Sustained pressure test

Hoop stress 1600 psi
Test temp. 23°C
Test duration 1000 hr

Hoop stress 670 psi
Test temp. 80°C
Test duration 1000 hr

Supraflow has successfully complied with all tests with no failures.

STANDARDS

Supraflow

ASTM D2513

Electrofusion fittings

ASTM D2513
D3261
D2683
F1055

Metallic tapping head assembly

Factory tested fwng. ASTM F1973